

## 1928 and 1929 Model A Ford Tool Box Installation Instructions

Most Model A Frame horns and the fender areas have been damaged and repaired; therefore few today are shaped precisely to the original specifications. The toolbox is designed to stand 1/8" to 1/4" above the hood shelves.

The installation takes about one hour, many times a helping hand will be needed to hold the box while it is being fitted. If you feel it necessary you may want to install 3 M one sided tape around 3 sides of the lid to avoid any scratching on the top surface of the hood shelves.

These is a possibility you may have to elongate the holes to suit your frame horns – a little filing may be needed.

1. The 1928-29 toolbox **cannot** be installed with the Radiator Splash Apron in place. We suggest you take it out.
2. Take out the original bumper bracket bolts and replace them with the new bolts supplied. Do one bolt at a time otherwise you will have a problem with your entire bumper falling off.
3. Make sure that your lid is **not** below your bumper, during installation as you may tighten up all the bolts and find you cannot bring the box lid back to the closed position.
4. Take 2 of the special long bumper bracket bolts, for the rear radiator side. Place a 1/2" pipe spacer over the thread, then place through the bumper bracket and bolt on the 1/2" – 20 nut and split washer. Do not over tighten at this time.
5. Do exactly the same with the shorter bolts on the front bumper side placing a 1/4" thin pipe spacer on the threaded end before installation.
6. Now with all four bolts loosely in place, hold the box in between the bolts, get a feel of how many flat washers you need to even up the box, now fit flat washers and install the 1/4" x 20 bolts from the inside of the box, adding 3 to 4 washers between the bolt and the outside of the box.
7. Special flat washers with a cut side are used, only if the inside bolt is to close to the side of the box
8. Evenly screw up the internal bolts and external nuts to a nice snug fit.
9. Bring the lid down occasionally during this time to make sure you have centered the box.
10. You have now successfully installed your toolbox. Due to the aerodynamic design you will find the increased airflow will assist in cooling your radiator.